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MANDREL BENDING

NOMINAL BORE			
SIZE	SECTION	OUTSIDE	TIGHTEST I/S
20	SCH 10-160	26.7	53.8MM
25	SCH 10-161	33.4	67.8MM
32	SCH 10-162	42.2	84.8MM
40	SCH 10-163	48.3	96.6MM
50	SCH 10-164	60.3	150,75MM



TUBE - STAINLESS STEEL		
SIZE	WALL THICKNESS	TIGHTEST I/S
19	1.6	50MM
22.2	1.6, 2	44.4MM
25.4	1.6, 2	50.8MM
31.8	1.6, 2	64MM
38.1	1.6	76.2MM
50.8	1.6	101.6MM
63.5	1.6	158.75MM

TUBE - ALUMINUM		
SIZE	WALL THICKNESS	TIGHTEST I/S
19	3.2	50MM
25	3	50.8MM
32	3	64MM
38.1	3.25, 4.5	76.2MM
48	4	96MM
50	4	101.6MM
60	6	150.75MM

SECTION ROLLING

NOMINAL BORE			
SIZE	SECTION	OUTSIDE	TIGHTEST I/S
20	SCH 10-160	26.7	250MM
25	SCH 10-160	33.4	250MM
32	SCH 10-160	42.2	350MM
40	SCH 10-160	48.3	500MM
50	SCH 10-160	60.3	550MM
65	SCH 10-160	73	600MM
80	SCH 10-160	88.9	700MM
90	SCH 40-80	101.6	1000MM
100	SCH 40-80	114.3	1200MM



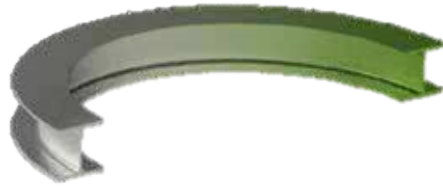
TUBE - STAINLESS STEEL - COLD ROLLED		
SIZE	WALL THICKNESS	TIGHTEST I/S
19	1.6	250MM
22.2	1.6, 2	250MM
25.4	1.6, 2	250MM
31.8	1.6, 2	250MM
38.1	1.6	350MM
50.8	1.6	500MM
63.5	1.6	550MM
76.1	1.6, 2	600MM
101	1.6, 2	1000MM

TUBE - ALUMINUM		
SIZE	WALL THICKNESS	TIGHTEST CLR
19	3.2	250MM
25	3	250MM
32	3	250MM
38.1	3.25, 4.5	350MM
48	4	400MM
50	4	400MM
60	6	500MM
76	6	600MM
1000	6	900MM

SECTION ROLLING



SQUARE HOLLOW SECTION (SHS)		
SHS	WALL THICKNESS	TIGHTEST CLR
20 X 20	1.6	250MM
25 X 25	1.6, 2, 2.5, 3	250MM
30 X 30	1.6, 2, 2.5, 3	250MM
35 X 35	1.6, 2, 2.5, 3	300MM
40 X 40	1.6, 2, 2.5, 3, 4	300MM
50 X 50	2, 2.5, 3, 4, 5	350MM
65 X 65	3, 4, 5, 6	400MM
75 X 75	3, 4, 5, 6	500MM
89 X 89	5, 6	600MM
100 X 100	3, 5, 6	1000MM



UNIVERSAL BEAMS	
UB / UC	TIGHTEST CLR
150X75	1000MM
200B 22.2	5000MM



FLAT BAR - FLAT		
RHS	WALL THICKNESS	TIGHTEST CLR
20	3, 5	300MM
25	3, 5, 6, 8, 10, 12	300MM
32	3, 5, 6, 8	300MM
40	3, 5, 6, 8, 10, 12	300MM
50	3, 5, 6, 8, 10, 12	300MM
65	5, 6, 8, 10, 12	300MM
75	5, 6, 8, 10, 12	300MM
90	6, 8, 10, 12	300MM
100	5, 6, 8, 10, 12	400MM
110	8, 10, 12	500MM
130	10, 12	500MM
150	10, 12	500MM
180	10, 12	500MM
200	10, 12	500MM



FLAT BAR - EDGE		
RHS	WALL THICKNESS	TIGHTEST CLR
20	3, 5	300MM
25	3, 5, 6, 8, 10, 12	300MM
32	3, 5, 6, 8	300MM
40	3, 5, 6, 8, 10, 12	350MM
50	3, 5, 6, 8, 10, 12	350MM
65	5, 6, 8, 10, 12	400MM
75	5, 6, 8, 10, 12	400MM
90	6, 8, 10, 12	500MM
100	5, 6, 8, 10, 12	600MM

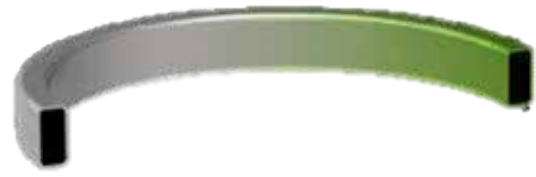


RECTANGULAR HOLLOW SECTION (RHS) - EDGE	
CHANNEL PFC	TIGHTEST I/S
75 X 40	400MM
100 X 50	600MM
125 X 65	800MM
150 X 75	1200MM
180 X 75	2000MM
200 X 75	2500MM



RECTANGULAR HOLLOW SECTION (RHS) - FLAT	
CHANNEL PFC	TIGHTEST I/S
75 X 40	500MM
100 X 50	700MM
125 X 65	1100MM
150 X 75	2000MM
180 X 75	2500MM
200 X 75	3000MM

SECTION ROLLING



RECTANGULAR HOLLOW SECTION (RHS) - EDGE		
RHS	WALL THICKNESS	TIGHTEST I/S
76 X 38	1,6, 2	500MM
50 x 25	2, 2.5, 3	300MM
65 x 35	3, 4	350MM
75 x 50	3, 4, 5, 6	500MM
100 x 50	4, 5, 6	750MM
125 x 75	4, 5, 6	1000MM

RECTANGULAR HOLLOW SECTION (RHS) - FLAT		
RHS	WALL THICKNESS	TIGHTEST I/S
76 X 38	1,6, 2	2000MM
50 x 25	2, 2.5, 3	300MM
65 x 35	3, 4	400MM
75 x 50	3, 4, 5, 6	540MM
100 x 50	4, 5, 6	800MM
125 x 75	4, 5, 6	1200MM
150 X 50	4, 5	2000MM
150 X 100	4, 5, 6	2000MM



ANGLE BAR - TOE IN		
ANGLE	WALL THICKNESS	TIGHTEST I/S
25 X 25	3, 5	400MM
30 X 30	3, 5, 6, 8	400MM
40 X 40	3, 5, 6	500MM
50 X 50	3, 5, 6, 8	500MM
65 X 65	5, 6, 8	800MM
75 X 50	5, 6, 8	700MM
75 X 75	8	800MM
90 X 90	8	1000MM
100 X 75	8	1000MM
100 X 100	8	1250MM

ANGLE BAR - TOE OUT		
ANGLE	WALL THICKNESS	TIGHTEST I/S
25 X 25	3, 5	300MM
30 X 30	3, 5, 6, 8	300MM
40 X 40	3, 5, 6	400MM
50 X 50	3, 5, 6, 8	450MM
65 X 65	5, 6, 8	500MM
75 X 50	5, 6, 8	450MM
75 X 75	8	500MM
90 X 90	8	700MM
100 X 75	8	600MM
100 X 100	8	800MM